

D

C

B

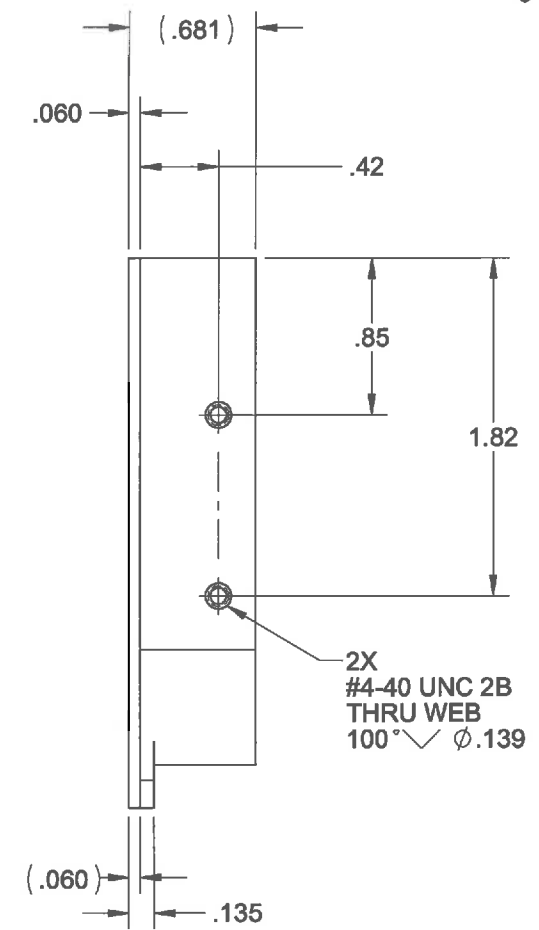
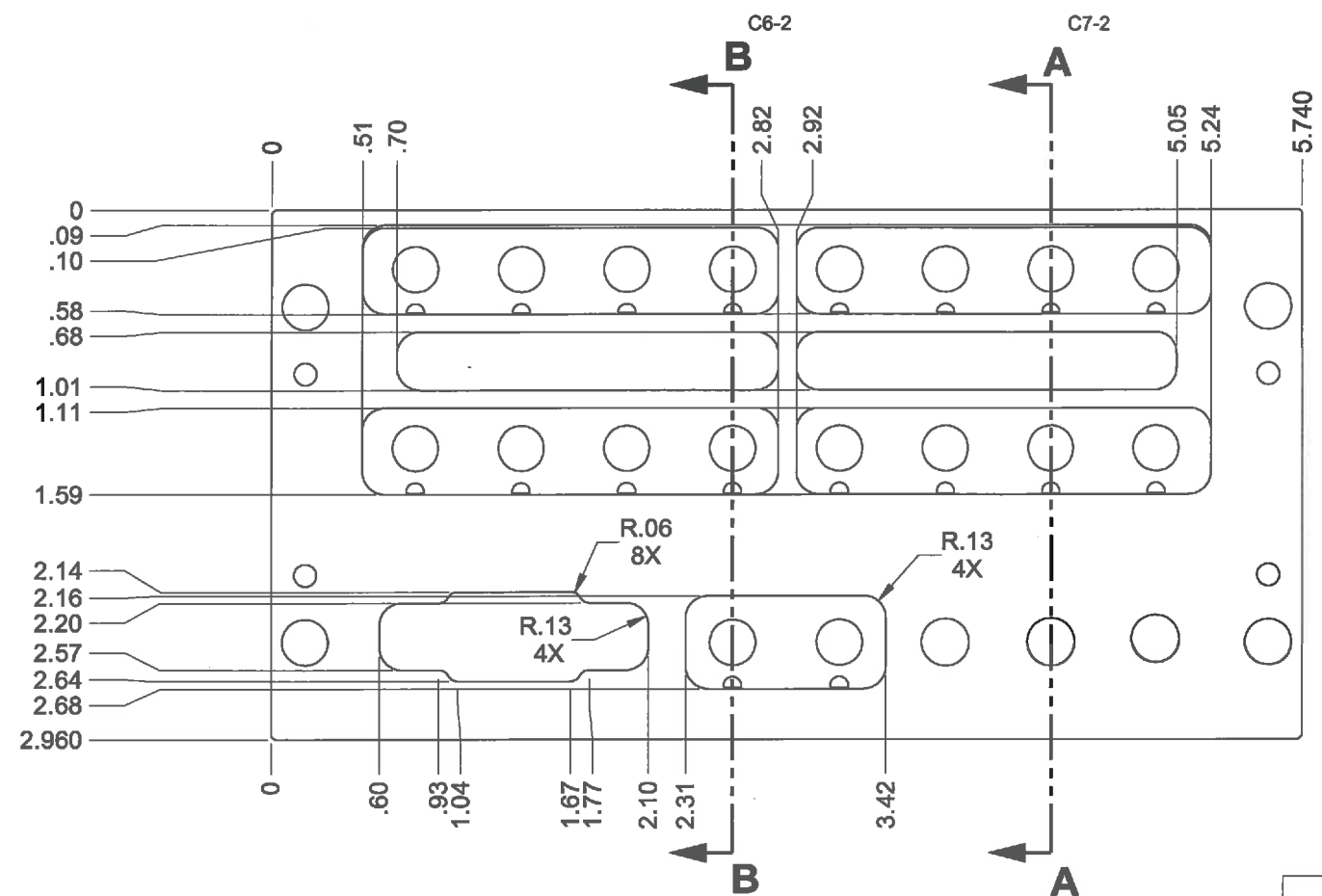
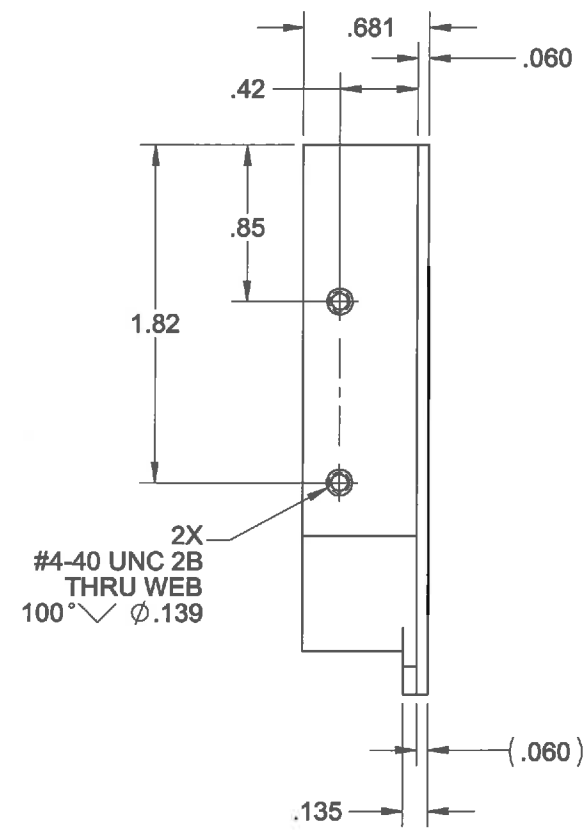
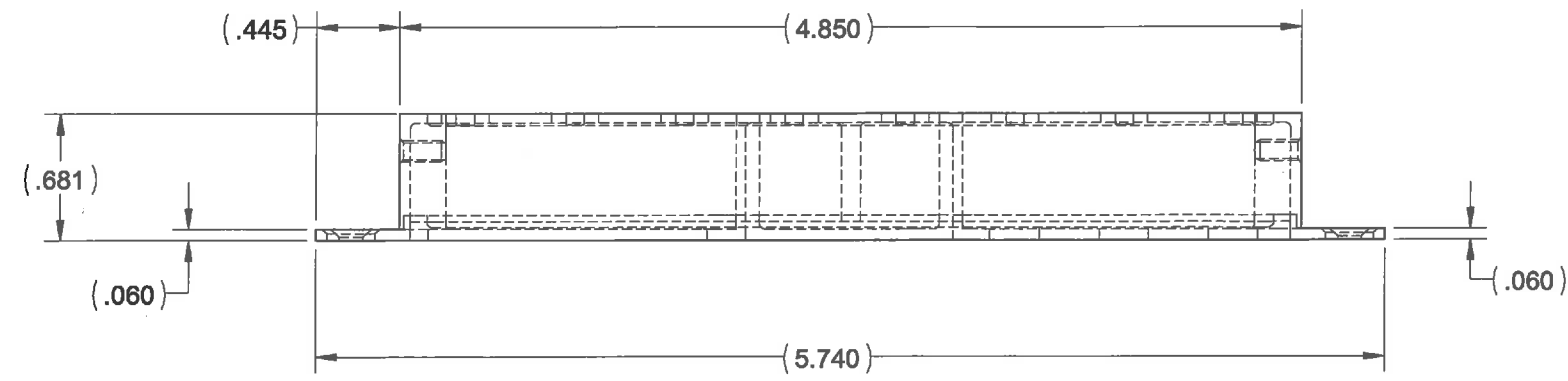
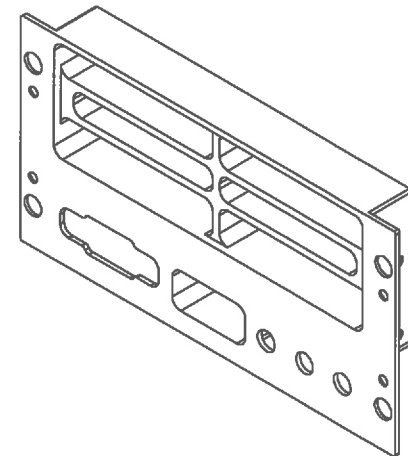
A

D

C

B

A



G13115-1 FRONT PLATE

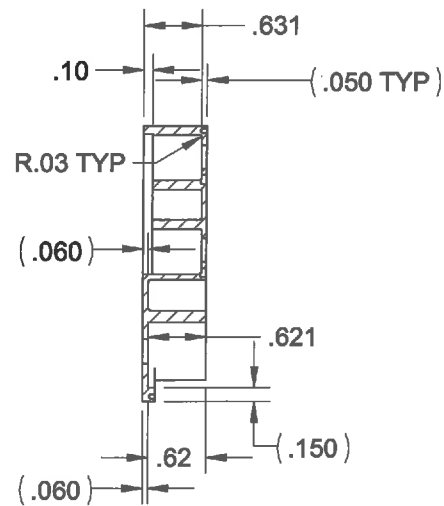
RELEASED
17.05.15 CV.
ECN 17-568

APPROVED

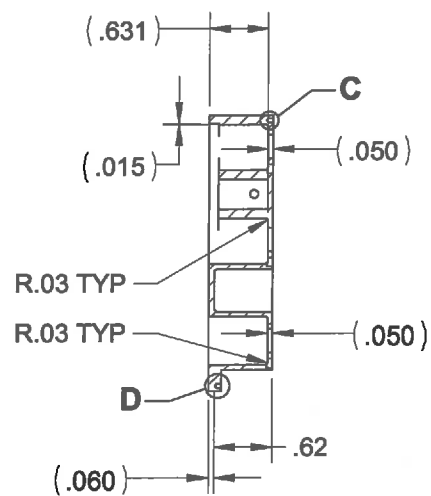
TOLERANCES:	
X.X ± 0.100	ANGULAR ± 1/2°
X.XX ± 0.030	
X.XXX ± 0.010	
MATERIAL	
MATERIAL	6061-T6
MATERIAL SPEC	
STOCK SIZE	
STOCK SIZE (CUT)	

REV.	DESCRIPTION	BY	DATE
C	Φ0.257 WAS Φ0.265 (ZN C4-2), UPDATED NOTES, REFORMATTED DRAWING SHEETS AND CHANGED TOLERANCES	VS	17.04.04
B	ADDED C'SINK TO #4-40 HOLES, 4 PL	CLB	15.06.24
A	REPLACED HARD COAT FINISH WITH ALODINE	CLB	13.03.19
DESIGN CLB DRAWN VS CHECKED RF MFG. APPR. DAW APPROVED DSW DE APPR. N/A DATE 17.04.04			
EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA DRAWING NO. G13115-1 REV. C SHEET 1 OF 2 TITLE FRONT PLATE SCALE NTS COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.			

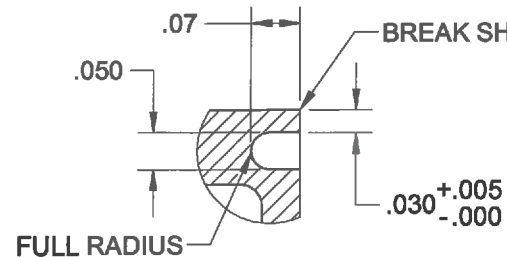
- NOTES:**
- 1) FINISH: SAND SMOOTH
ALODINE PER MIL C5541-1A OR EQUIVALENT
 - 2) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 3) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 4) IDENTIFICATION: IDENTIFY WITH PART NUMBER USING INDELIBLE INK (RUBBER STAMP) OR LASER ETCH (0.002 DEPTH). CHARACTER HEIGHT 0.08 MIN.
 - 5) WEIGHT: 0.27 lbs



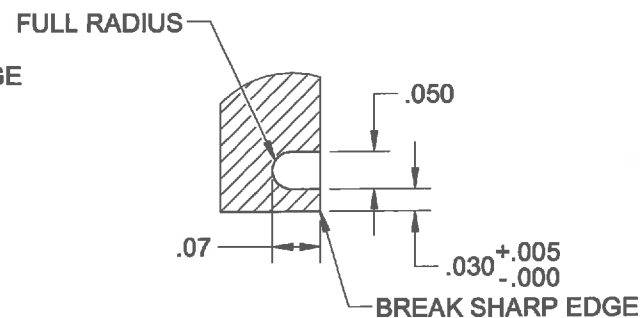
SECTION A-A
C4-1



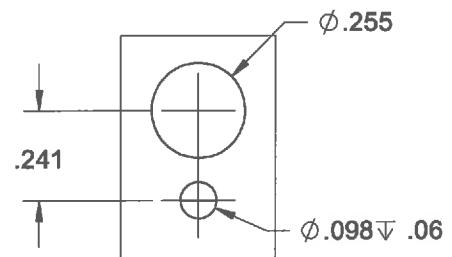
SECTION B-B
C5-1



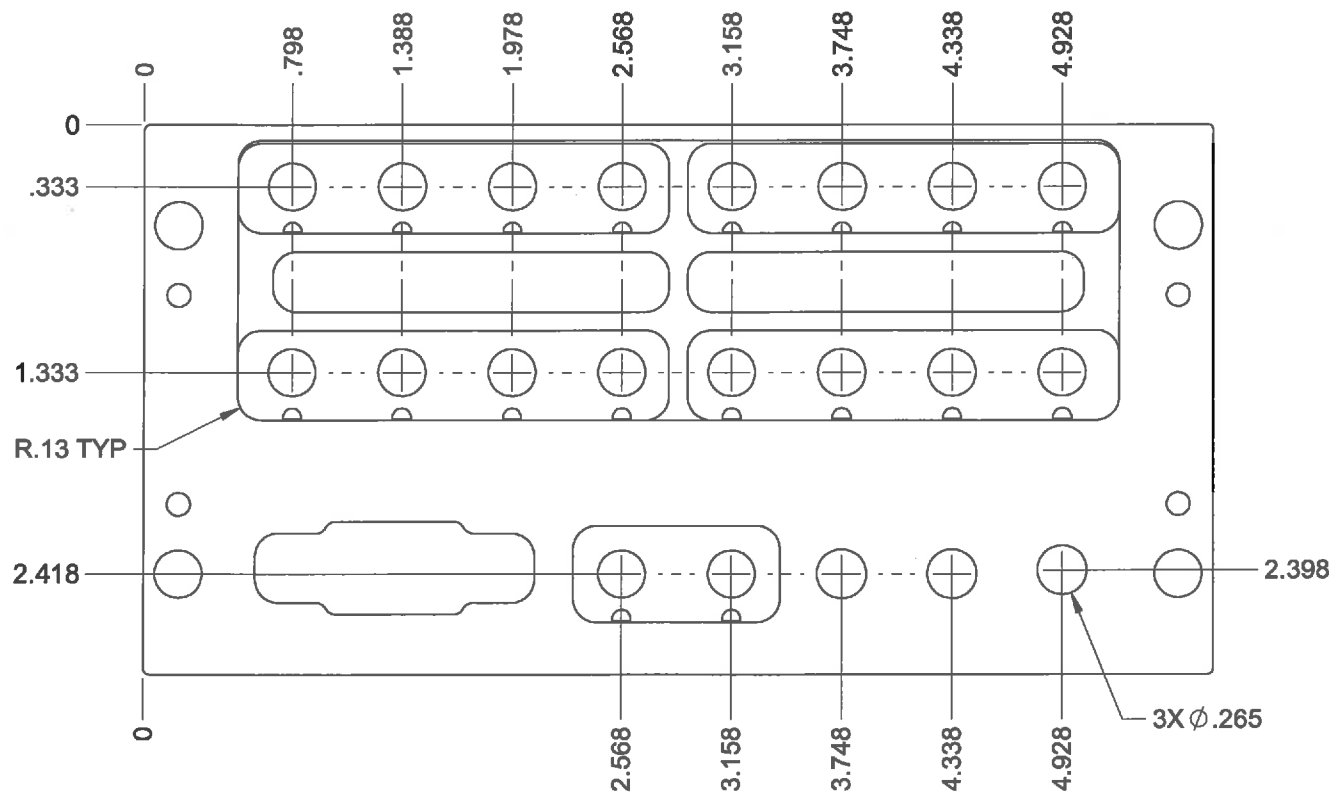
DETAIL C



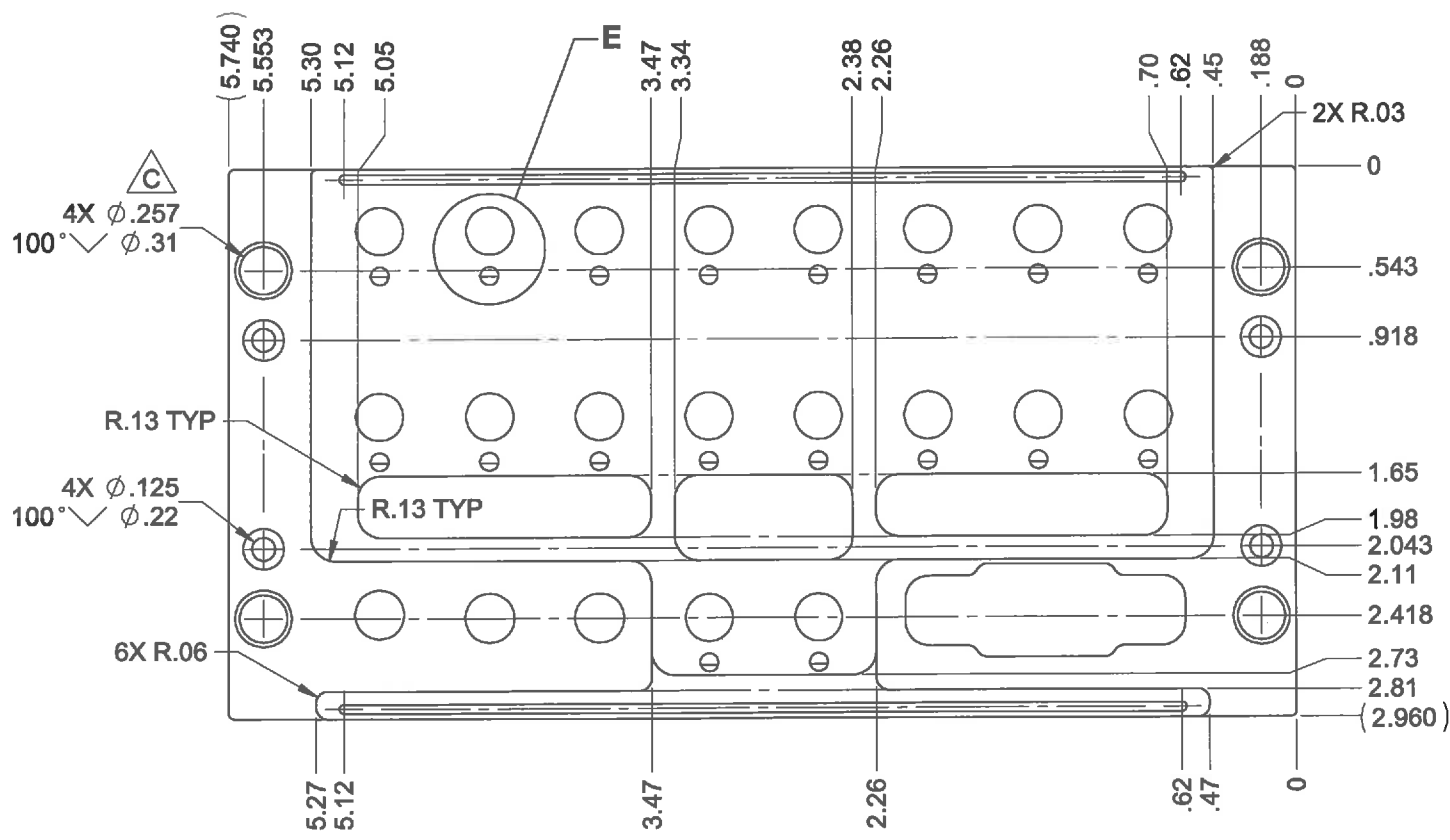
DETAIL D



DETAIL E
18 PL



FRONT VIEW



BACK VIEW

APPROVED

TOLERANCES: X.X \pm 0.100 ANGULAR \pm 1/2° X.XX \pm 0.030 X.XXX \pm 0.010		DESIGN	CLB	EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
MATERIAL		DRAWN	VS		
MATERIAL SPEC		CHECKED	RF	DRAWING NO.	REV. C
STOCK SIZE		MFG. APPR.	DAW	G13115-1	SHEET 2 OF 2
STOCK SIZE (CUT)		APPROVED	DSW	TITLE	SCALE
		DE APPR.	N/A	FRONT PLATE	NTS
		DATE	17.04.04	COPYRIGHT © 2012 BY EAGLE COPTERS LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS LTD.	

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17.05.15 CV

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